



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C250-C
Job Sheet 198650



Part No: C250-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/31/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 8/14/19

Type: SOLD

Description: Order 16887

Note: C250-C REV.C IPP REV:A 18.02.20 NEW ISSUE DD VERF:DP/IPP Rev. B 19.07.31 DWG revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - Issue SN	1 pcs	8/14/19	8/14/19	0.00	0.31	External Load - 1		AP
							External Load - 2		
							External Load - 3		
110	External Load - 2 - B4B	1 pcs	8/14/19	8/14/19	0.00	1.00	External Load - 1 - B4B		AP 2019/09/19
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	8/14/19	8/14/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
140	Packaging 3-1 - Stock - B4B	1 pcs	8/14/19	8/14/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 SEP 19 2019 9:59
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Container No: S214915



Part: C250 - C

Job No: 198650

Serial No/Batch: S214915

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632 - 5200
Email: sales@dartaera.com
www.dartaerospace.com

Date: 09/19/19

Plex 7/31/19 3:42 PM Dart.Renwick.Jennifer

P.T.O.

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	30 SEP 19 2019
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	SEP 19 2019
160 QC 21 - FG	1 pcs	8/14/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-89
				QC 21 - FG - 53	

Part Op 100 - Issue S/N

Descriptions: **110** - (Small Fab)ASSEMBLE AS PER DWG. See note 8,9,10 and 11. ***SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT***

120 - QC5- Inspect part completeness to step on W/O**140** - Identify as per dwg & Stock Location: GA Alain**160** - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN12-61A	CAD Plated Steel Hex Bolt 3/4"-16 X 5-3/16" Grip Length X 6-13/32" Long	4 Ea (4 ea)	100-External Load - Issue SN	S208716
C250-C-1	C250 Cage Weldment C250-1100	1 pcs (1 ea)	110-External Load - 2 - B4B	S199117
C250-C-16	Lifting Bolt	1 (1 ea)	110-External Load - 2 - B4B	S211323
C250-C-17	Lifting Bushing	1 (1 ea)	110-External Load - 2 - B4B	S208569
C250-C-18	Bumper Assembly	1 (1 ea)	110-External Load - 2 - B4B	S214294
MS21042-6	CAD Plated Steel Hex Self-Locking Nut 3/8"-24 (use MS21042L6 per QSI017)	1 (1 ea)	110-External Load - 2 - B4B	S142495
MS21044N12	CAD Plated Steel Self Locking Hex Nut 3/4"-16 X 0.873" High	4 Ea (4 ea)	110-External Load - 2 - B4B	S207718
MS21299-24	CAD Plated Steel Washer 1.504" ID. X 2.879" OD. X 0.062" Thick	2 Ea (2 ea)	110-External Load - 2 - B4B	S208724
MS24665-690	CAS Plated Steel Cotter Pin 5/16" Dia. X 4" Long	1 Ea (1 ea)	110-External Load - 2 - B4B	S208698
MS35692-106	Grade C CAD Plated Steel Castellated Hex Nut 1-1/2"-6 X 1.281" Thick	1 Ea (1 ea)	110-External Load - 2 - B4B	S208727
NAS1149F0663P	Washer (AN960-616)	2 Ea (2 ea)	110-External Load - 2 - B4B	S166716
NAS1149F1290P	Washer (AN960-1216)	8 Ea (8 ea)	110-External Load - 2 - B4B	S207577
NAS1351-6-32P	Steel Socket Head Cap Screw 3/8"-24 X 2" Long	1 (1 ea)	110-External Load - 2 - B4B	S209079

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - Issue SN	AN12-61A	4	0	0
110-External Load - 2 - B4B	C250-C-1 C250-1100	1	0	0
	C250-C-16	1	0	0
	C250-C-17	1	0	0
	C250-C-18	1	0	0
	MS21042-6	1	0	0
	MS21044N12	4	0	0
	MS21299-24	2	0	0
	MS24665-690	1	0	0
	MS35692-106	1	0	0
	NAS1149F0663P	2	445	0
	NAS1149F1290P	8	0	0
	NAS1351-6-32P	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/31/19 3:42 PM Dart.Renwick.Jennifer

Oct 18/19



Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J